



## THE IMPACT OF SPARKLING MECHANISM ON IMPROVING OIL RECOVERY THROUGH NANO-PARTICLE INJECTION – EXPERIMENTAL STUDY

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### ABSTRACT

Nano-material and nano-particles are used in oilfields to enhance injection processes by changing wettability of porous media, increasing the viscosity of injecting fluid, decreasing the interfacial tension between injection fluid and reservoir fluid. Light alcohol-based Nano-fluids decrease the underdriving of injection fluid and improve the vertical sweep efficiency. In addition small size of Nano-particles makes it possible to push the oil in the small pores that remains unrecoverable in polymer injection (named Inaccessible Pore Volume). Besides continuous fluid bulks, there is another advantage about dispersed particles; dispersed particles can hit the porous media wall and remove the oil on the wall. This mechanism that is called sparkling significantly improves the oil recovery factor in comparison with the same viscosity polymeric fluid.

### NOMENCLATURE

(K)	Absolute Permeability
(CNT)	Carbon Nanotubes
(EOR)	Enhanced Oil Recovery
(HLP)	Hydrophobic and Lipophilic Polysilicon
(IFT)	Interfacial Tension
(LHP)	Lipophobic and Hydrophilic Polysilicon
(NWP)	Neutrally Wetttable Polysilicon
(NS)	Nano-Silica
(PAM)	Polyacrylamide
(RF)	Recovery Factors
(sc-CO <sub>2</sub> )	Super Critical-CO <sub>2</sub>
(SWNT)	Single-Walled-Carbon-Nanotube
(VRI)	Viscosity Reducing Injectant

### INTRODUCTION

Micro and nano technologies have already contributed significantly to technological advances in a number of industries, including the electronics, biomedical, pharmaceutical, materials and manufacturing, aerospace, photography, and more recently the energy industries. Micro and nano technologies have the potential to introduce revolutionary changes in several areas of the oil and gas industry, such as exploration, drilling, production, enhanced oil recovery, refining and distribution. For example, nanosensors might provide more detailed and accurate information about reservoirs; specially fabricated nanoparticles can be used for scale inhibition; structural nanomaterials could enable the development of petroleum industry equipment that is much lighter and more reliable and long-lasting; and nanomembranes could enhance the gas separation and removal of impurities from oil and gas streams. Other emerging applications of micro and nano technologies in the petroleum industry are new types of “smart fluids” for enhanced oil recovery (EOR) and drilling [6]. Nano fluids have attractive properties for applications where heat transfer, drag reduction, formation consolidation, gel formation, wettability alteration, and corrosive control are of interest. Nano fluids can be designed by adding nano-sized particles in low volumetric fractions to a fluid. The nano particles modify the fluid properties, and suspensions of nano-sized particles can provide numerous advantages. Nano-sized particles can impart sedimentary, thermal, optical, mechanical, electrical, rheological, and/or magnetic properties to a base material that can enhance its performance [11]. An innovative drag reduction method was put



forwarded to decrease the drag of laminar flows of water through rock's micro-channels and then decrease the injection pressure of flooding significantly. The solution containing hydrophobic nanoparticles of SiO<sub>2</sub> is injected into the micro-channels of reservoir [4].

Engineered nanoparticles have properties potentially useful for certain oil recovery processes and formation evaluation. Nanoparticles are small enough to pass through pore throats in typical reservoirs, but they nevertheless can be retained by the rock. The ability to predict retention with distance traveled, and to predict the effect of different surface treatments on retention, is essential for developing field applications of such particles [8].

Nanoparticles have been speculated as good in-situ agents for solving reservoir engineering problems. Some selected types of nanoparticles that are likely to be used include oxides of Aluminum, Zinc, Magnesium, Iron, Zirconium, Nickel, Tin and Silicon. It is therefore imperative to find out the effect of these nanoparticle oxides on oil recovery since this is the primary objective of the oil industry. These nanoparticles were used to conduct EOR experiments under surface conditions. Distilled water, brine, ethanol and diesel were used as the dispersing media for the nanoparticles [7].

Nanometer polysilicon materials could change the wettability of porous surfaces. Polysilicon, of which SiO<sub>2</sub> is the main component, is obtained by adding an additive activated by  $\gamma$ -ray to form a kind of modified ultra- fine powder with particle size ranging from 10 to 500 nm. According to their surface wettability, polysilicon particles can be classified into three types: lipophobic and hydrophilic polysilicon (LHP), neutrally wettable polysilicon (NWP) and hydrophobic and lipophilic polysilicon (HLP) [5]. One kind of polysilicon with sizes ranging from 10~500nm, and considered as nanometer or sub nanometer sized powder, was used in oilfields to enhance water injection by changing wettability of porous media. The mechanism of enhancing water injection is through improving relative permeability of the water-phase by changing wettability induced by adsorption of polysilicon on the porous surface of sandstone. On the other hand, the adsorption on the porous surface and plugging at the small pore throats of the polysilicon may lead to reduction in porosity and absolute permeability (K) of porous media for pore sizes from 100 to 1000,000 nm. Thus the degree of success in well treatment is determined by the improvement of effective permeability of the water-

phase [3]. Silica nanoparticles could easily pass through the sandstone core without changing the core's permeability. A little adsorption was noted as silica nanoparticles flooded limestone core, but the core permeability was not changed. A high particle recovery was obtained with the dolomite core [14].

Metal Nanoparticles are used for thermal conductivity enhancement of super critical-CO<sub>2</sub> (sc-CO<sub>2</sub>) or Viscosity reducing Injectant (VRI) for reducing the viscosity of heavy oil rapidly as compared to conventional sc-CO<sub>2</sub> or VRI. A sc-CO<sub>2</sub> soluble surfactant has also been added to the mixture to further enhance the viscosity reduction. Thus the thermal properties of metal nanoparticles, the chemical properties of surfactant and the miscible properties of sc-CO<sub>2</sub> and VRI altogether reduce the viscosity of heavy oil [9].

It has recently been shown that micron-sized metal particles improve the efficiency of some ex-situ processes such as coal liquefaction and pyrolysis, heavy oil upgrading, oil shale recovery, and heavy oil viscosity reduction. This idea, with some modifications, can be applied to reduce the energy input of the aforementioned recovery methods for more economical heavy oil/bitumen production. The major contribution of the metal particles is expected to improve viscosity reduction by reducing the amount of the required energy [10]. Paramagnetic nanoparticles have potential applications for enhanced oil recovery (by imposing an external field to control the behavior of injected fluids) and especially for evaluating oil saturations and other properties of an EOR target formation (by imposing a magnetic field near the wellbore after injecting fluid and measuring the response). However, the first requirement for these applications is the ability to place the particles a desired distance from the injection well. This means the particles should exhibit little retention in sedimentary rock and minimal formation damage. The ability to predict and control the degree of retention will be valuable for designing field trials and applications of such particles [13].

Single-Walled-Carbon-Nanotube (SWNT)-Silica nanohybrid particles are a very promising material that could be used in a near future for enhanced oil recovery because of their interfacial activity. The mechanism used to recover additional oil in this case would be to deliver catalytically active nanohybrid particles to the oil-water interface, where they would react with and modify the oil properties to mobilize the oil in the reservoir [12].

Nanoparticle-stabilized emulsions have attracted many researchers' attention in recent years due to many of their specific characteristics and advantages over conventional emulsions stabilized by surfactants or by colloidal particles. For example, the solid nanoparticles can be irreversibly attached to the oil-water interface and form a rigid nanoparticle monolayer on the droplet surfaces, which induce highly stable emulsions. Those emulsions can withstand harsh conditions. Compared to colloidal particles, nanoparticles are one hundred times smaller, and emulsions stabilized by them can travel a long distance [15]. Nanoparticles are two orders of magnitude smaller than colloids and thus can migrate through the pore throats in sedimentary rocks. Emulsions stabilized with nanoparticles can withstand the high-temperature reservoir conditions for extended periods. This can substantially expand the range of reservoirs to which EOR can be applied. Finally, nanoparticles can carry additional functionalities such as super-paramagnetism and reaction catalysis. The former could enable transport to be controlled by application of magnetic field. The latter could enable in situ reduction of oil viscosity [16].

Core floods in which a CO<sub>2</sub>-analogue fluid (n-octane) displaces brine with and without dispersed nanoparticles were conducted in Aminzadeh's work. It was found that the floods with nanoparticles cause a greater pressure drop, and a change in flow pattern compared to the floods without. Emulsion formation is inferred by measuring the saturation distribution and pressure drop along the core. The results suggest that nanoparticle stabilized emulsion is formed during a drainage process (at low shear rate condition) which acts to reduce the mobility of the injected fluid [1]. Also novel amphiphobic nanoparticles based on functionalized carbon nanotubes (CNT) have shown promising applications for enhanced oil recovery, by lowering the water/oil interfacial tension upon adsorption or chemical reaction catalyzed by these nanoparticles. Challenges for this novel approach include a) stabilizing aqueous suspensions of the nanoparticles in the presence of brine, b) propagating these suspensions through a porous media, c) conducting reactions at the interface. It is well-known that it is difficult to suspend CNT in liquids since they are amphiphobic. Thus, surfactants or polymers are needed to create stable suspensions [2].

In this work Sol-Gel Derived Nano-Silica (NS) that is produced in an alcoholic media to have a particle-

based light nano-fluid has been used. A set of experiments has been done in a homogen glass-micromodel and in a simple structure glass-micromodel to show sparkling mechanism in nanoparticles. Some of other advantages of nanoparticles were revealed in an experimental manner too.

## EXPERIMENTAL SET UP

**Micromodel:** Better understanding of pore-scale phenomena can be simply achieved by microscopic visualization of the porous media. These patterns were carved onto glass surface using laser etching apparatus. Then a flat plate attached to the carved plate by heating up to 710 °C gradually and then cooling down in 10 hours to ambient temperature to have a completely sealed glass micromodel.

**Optical System:** high resolution digital cameras (Nikon D-100, D-90) were used to take photos from micromodels frequently.

**Pump:** High-accuracy Quizix QL-700 pump was used to inject fluids through micromodels. This pump can inject the fluid in the range of 0.0006 to 10cc/min.

## METHODOLOGY

In this work Sol-Gel Derived Nano-Silica (NS) that is produced in an alcoholic media to have a particle-based light nano-fluid has been used.

A set of NS and Polyacrylamide (PAM) flooding experiments has been done in a simple structure glass-micromodel and in a homogen glass-micromodel in both horizontal and vertical manner. The foundation of micromodel tests is recording areal efficiency by taking photos at constant time intervals.

Before each experiment, the glass micromodel was cleaned with sequential injection of toluene. Then, the glass micromodel was saturated with oil. Subsequently fluids were injected to the system and recovery factors (RFs) were recorded.

## RESULTS AND DISCUSSION

Fluids produced in moderate values of viscosity (3 cp) to have normal ranges of RF, representative of reservoir condition. It is probable to have extra normal recovery factors in high viscosity fluids because of high degree of porous media homogeneity in this set of experiment.

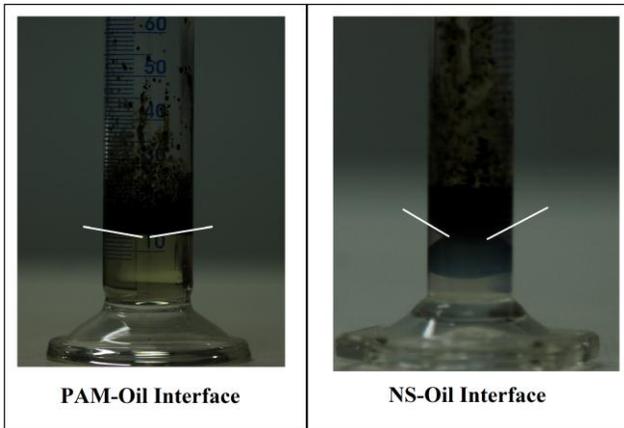


Figure 1

Interfacial tension of PAM-Oil and NS-Oil systems

As shown in Figure 1 the Interfacial Tension (IFT) between NS and oil is more than the IFT between PAM and oil. And in simple model (Figure 2) because of special structural design, the fluid viscous fingering can be ignored. Thus lower IFT between injecting fluid and reservoir fluid absolutely is a positive parameter in the oil production. So the recovery factor of PAM flooding is expected to be more than the recovery performance of NS flooding. But as shown in Table 1 the recovery factor of NS flooding in this model is more than that for PAM flooding because of sparkling mechanism.

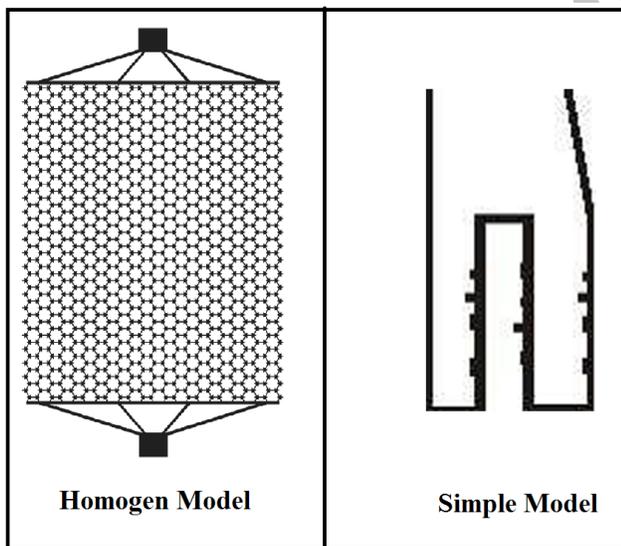


Figure 2

Schematic of micromodels (homogen model and simple model)

According to captured photos of micromodels, the oil film on the wall of the porous media remains constant in a few minutes after passing of PAM fluid in a considering point. But the oil film becomes thin with

time even several minutes after passing of NS fluid in each point. Considering immiscible fluid contact and lack of fluid diffusion, it is another evidence of sparkling mechanism in NS fluid injection.

The density of NS fluid is almost equal to the oil density and relatively less than PAM fluid density. Thus as shown in Table 1 the difference between the recoveries of NS and PAM injections, in vertical flooding test is much more than horizontal flooding test because of fluid underriding in vertical PAM injection. And it is another advantage of alcohol-base NS fluid in comparison with water-base fluids to be frontal slug of injection scenario.

Table 1  
Comparison between PAM and NS RFs in different micromodels

	NS	PAM	
Recovery Factor Percent	Horizontal Homogen Model	35.06	33.88
	Vertical Homogen Model	36.39	26.88
	Simple Model	74.5	73.88

Injection of NS fluid after PAM fluid in the same porous media showing 8.13% RF enhancement besides of PAM fluid injection after NS fluid injection that has no recovery performance. Considering discussing IFT values, it is a promising evidence of sparkling mechanism in nano-particle flooding of silicon (NS fluid injection).

## CONCLUSIONS

1. Besides lower IFT between PAM and oil, in comparison with NS-oil system the recovery factor of NS flooding is more than PAM flooding due to sparkling mechanism.
2. The difference between recovery factors of NS and PAM flooding in vertical system is much more than that for horizontal system due to lack of underriding in vertical NS flooding and presence of underriding in vertical PAM flooding.
3. In PAM flooding the oil film on the porous media remains constant but in NS flooding it is reduced because of sparkling mechanism in this system.



4. The sparkling effect or mechanism can be a research potential in particle-base floods and especially in nano-particle floods.

### KEYWORDS

Sparkling, Nano-particle, Underriding, Inaccessible Pore Volume

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